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Page 1 (2)



SC MILCA S.R.L. Sos. Giurgiului nr 33A RO-087055 JILAVA, jud.Ilfov Romania

Determination of thermal transmittance

(4 appendices)

This revision of the report is in response to a change of address. The original report is F516398B dated 2005-09-28.

Work requested

The client supplied drawings of profile section of panels from Ryterna for calculation of its U-value. Appendix 4 shows the design of the profile sections.

Calculation

Calculation of the U-values of the sections was performed using the FRAME 5.1 program. Values of the thermal conductivity are shown in appendix 1. The thermal conductivity value of PUR has been assigned on basis of measurements shown in appendix 2.

The air temperature and surface resistance have been taken as ϑ_i = +20 °C and R_{si} = 0.13 m²K/W (0.20 m²K/W for inward corners) on the inside and ϑ_e = 0 °C and R_{se} = 0.04 m²K/W on the outside.

Calculation results

W

The U-value of a door (Udoor) is calculated according to

$$U_{door} = \left[A^{P} \cdot U_{1-DIM}^{P} + A^{W} \cdot U_{1-DIM}^{W} + \left(\sum (\psi \cdot L)\right)\right] A_{door}$$

where U_{1-DIM}^P , U_{1-DIM}^W = thermal transmittance for the one-dimensional heat flow through

the panel and the window, W/(m2K)

= linear thermal transmittance for edge sections, perimeter of pass door and window. Additional heat flow compared to the onedimensional heat-flow through panel and window due to combined thermal effects of panel(s), thermal bridging at the edge and

wall position.

L = length, m

 A^{P} , A^{W} , A_{1}^{door} = area of the panels, windows and door (wall opening)



Date Reference P516398Brev1

Page 2 (2)



Calculations with a door with width (W) = 3.05 m and height (H) 2.55 m;

Model	$U_{\text{door}}, W/(m^2K)$
TLB 30 Ribbed	1.8
TLB 30 with cassette	1.9
TLB 40 Ribbed	1.6
TLB 40 with cassette	1.6

The calculations are shown in greater detail in appendix 3.

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Performed by

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